



Material Technical Data Sheet-BMC 3230

ARVIN product category: MRF121267M

Product Description: BMC-3230 materials are based on U.P resin reinforced by glass Fibers and recommended for injection and compression moldings. BMC-3230 has high dimensional stability at high temperatures also provide complex shapes and surface properties. Moreover, it is prepared for electrical components and general applications. It is noteworthy to mention that the shelf life duration of BMC materials is up to **4 months** below **20°C**.

Chemical data:

Resin	U.P- no halogen – highly reactive
Glass Fiber	E-glass
Molding temp.	155-165°C
Molding time	50-100 Sec. depends on molding shape



Industrial

Physical data:

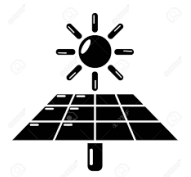
Density (ISO 1183)	1.95-2.0	gr / cm ³
Shrinkage (ISO 2577)	0.01	%
HDT (ISO 75)	>160	°C
T.g (ASTM D7028)	>200	°C
Service Temp.	190	°C
Tensile strength (ISO R3268)	24	MPa
Impact strength (ISO 179)	20	KJ/m ²
Young Modulus (ISO 178)	12	GPa
Flexural strength (ISO 178)	85	MPa
Water Absorption (ISO 62)	0.35	%
Fire resistance (UL 94)	V-0	UL 94
Di-Electric (IEC 60243)	>25	KV/mm
Glow Wire (IEC 60707)	850	°C



Electrical



Automotive



Energy